Industrial Consortium Inc

PRECISION CNC MILLING & TURNING · LANCASTER, PA · EST. 1971

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ISO 9001:2015	CMMC Level 2	ITAR	Veteran	CAGE 8Y943
CERTIFIED	C3PAO CERTIFIED	REGISTERED	FOUNDED 1971	REGISTERED

CAGE 8Y943 **UEI** RDX2WCKTKYE4 **DUNS** 081626814 **FEIN** 23-2296449 **ITAR** M44762 **NAICS** 332710, 332999 **ISO CERT** I071421
SAM.GOV Active

A family-owned, veteran-founded machine shop making precision parts and prototypes for government and commercial customers. In business since 1971; machining since 1991. ISO 9001:2015 quality system, ITAR registered, and CMMC Level 2 certified for DoD work involving Controlled Unclassified Information.

Capabilities at a Glance

MILLING
4- and 5-axis CNC, travel up to 50 × 20 × 25 in

TURNING
CNC turning, 8 in chuck, 20 in between centers

TOLERANCES
Held to ±.0005 in

MATERIALS
Aluminum, carbon and alloy steel, stainless steel, titanium, plastics

QUANTITIES
Prototypes and 1–500 pieces; larger runs when the job fits

OUTSIDE PROCESSES
Anodizing, plating, heat treating, passivation and other finishes, managed by ICI through qualified suppliers

CNC Equipment

- 2019 Haas VF-2SS Vertical Machining Center w/ 4th Axis
- 2013 Haas VF-2SS Vertical Machining Center w/ 4th Axis
- 2019 Haas VF-4SS Vertical Machining Center w/ 4th and 5th Axis
- 2012 Doosan DNM 500 Vertical Machining Center
- 2011 Haas VF-2SS Vertical Machining Center
- 2012 Doosan Lynx 220LC, 8" Chuck, 20" Between Centers
- Bridgeport Vertical Milling Machine, 12x35 Travel, 3-Axis CNC ProtoTrak Retrofit
- 2005 Sharp Vertical Milling Machine, 12x35, 2-Axis CNC KMX ProtoTrak Retrofit
- 2020 Haas VF-4SS Machining Center w/ TR160 5-Axis Trunnion

Manual Equipment

- 2019 Sharp Vertical Milling Machine, 12x35 Travel w/ DRO
- Jet Engine Lathe, 12" Swing, 48" BTC
- J&S Surface Grinder, .00005 Res., Diaform Attachment, 6x18" Mag Chuck
- Kalamazoo Startrite Band Saw, 20" Throat
- Enco Horizontal Band Saw, 7x12" Cap.
- Hyd-Mech PLC100 12" Cap. Automatic Horizontal Band Saw

Inspection

- CNC Coordinate Measuring Machine
- 24" Trimos Height Gauge
- 2023 Mitutoyo PH3515F Optical Comparator

Industries Served

Defense · Aerospace · Medical · Automotive · Commercial